

PRODUCT RANGE & SPECIFICATIONS

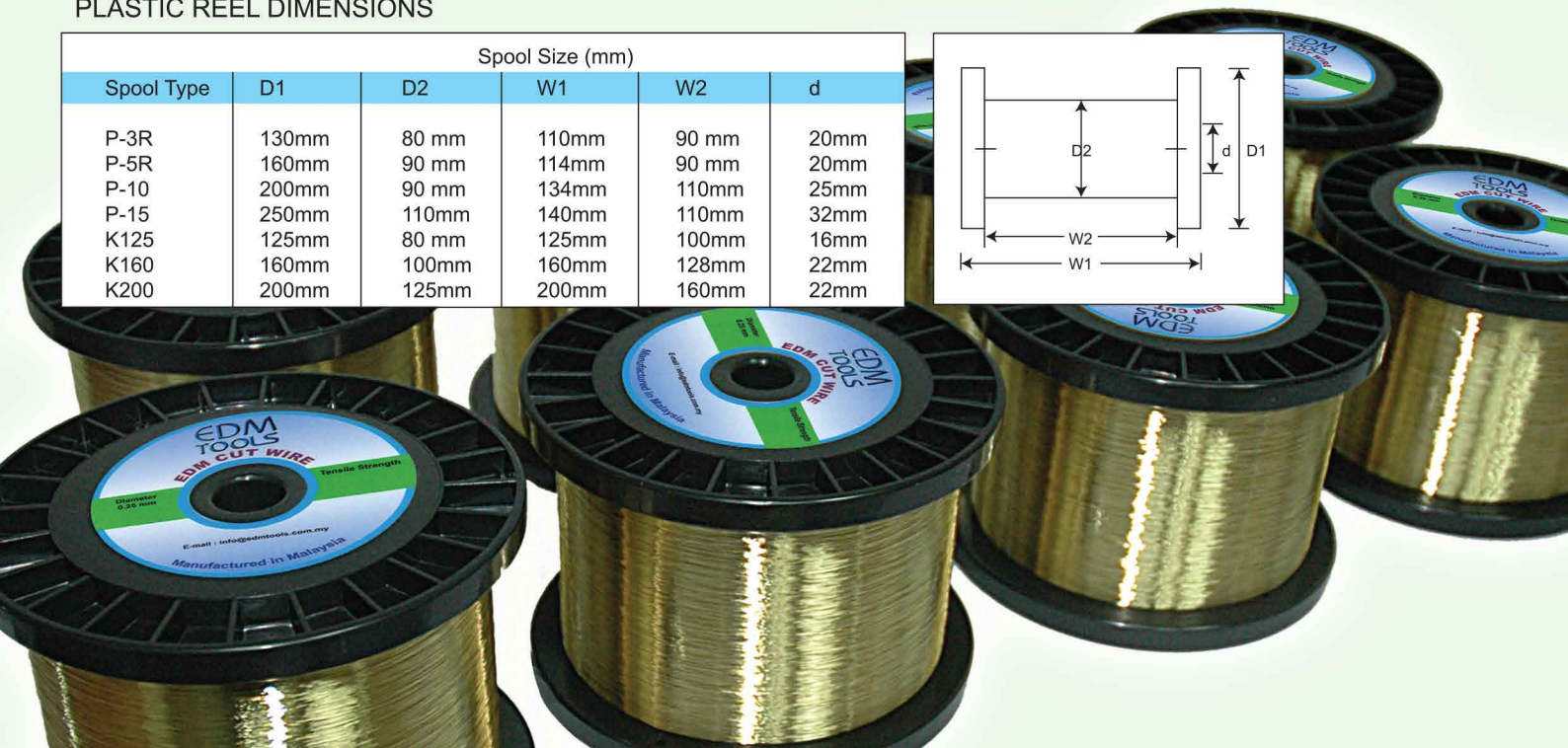
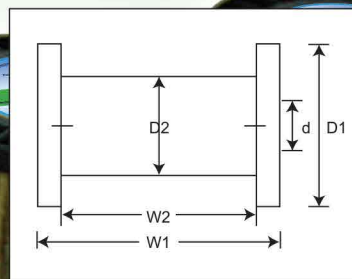
Diameter	Product Code	Tensile St (N/MM ²)	Grade	Spool (JIS/DIN)	Net Wt	Length	Ctn Pack	Wt/Ctn	
0.100mm	EDM10HP3R	950-1000	Hard	P3R	3.0 kg	46.0km	6spls/ctn	18.0kg	
	EDM15HP3R	950-1000	Hard	P3R	3.0 kg	20.4km	6spls/ctn	18.0kg	
0.200mm	EDM20HP3R	950-1000	Hard	P3R	3.0 kg	11.5km	6spls/ctn	18.0kg	
	EDM20HP5R	950-1000	Hard	P5R	5.0 kg	19.1km	4spls/ctn	20.0kg	
	EDM20HP10	950-1000	Hard	P10	10.0 kg	38.2km	2spls/ctn	20.0kg	
	EDM20HP15	950-1000	Hard	P15	20.0 kg	76.4km	1spl/ctn	20.0kg	
	EDM20MK125	480-520	SemiHard	K125	3.5 kg	13.4km	4spls/ctn	14.0kg	
	EDM20MK160	480-520	SemiHard	K160	8.0 kg	30.6km	2spls/ctn	16.0kg	
	EDM20MK200	480-520	SemiHard	K200	16.0 kg	61.2km	1spl/ctn	16.0kg	
	EDM20HK125	950-1000	Hard	K125	3.5 kg	13.4km	4spls/ctn	14.0kg	
	EDM20HK160	950-1000	Hard	K160	8.0 kg	30.6km	2spls/ctn	16.0kg	
	0.250mm	EDM25HP3R	950-1000	Hard	P3R	3.0 kg	7.3 km	6spls/ctn	18.0kg
EDM25HP5R		950-1000	Hard	P5R	5.0 kg	12.2 km	4spls/ctn	20.0kg	
EDM25HP10		950-1000	Hard	P10	10.0 kg	24.4km	2spls/ctn	20.0kg	
EDM25HP15		950-1000	Hard	P15	20.0 kg	48.8km	1spl/ctn	20.0kg	
EDM25MK125		480-520	SemiHard	K125	3.5 kg	8.5 km	4spls/ctn	14.0kg	
EDM25MK160		480-520	SemiHard	K160	8.0 kg	19.6 km	2spls/ctn	16.0kg	
EDM25MK200		480-520	SemiHard	K200	16.0 kg	39.2 km	1spl/ctn	16.0kg	
EDM25HK125		950-1000	Hard	K125	3.5 kg	8.5 km	4spls/ctn	14.0kg	
EDM25HK160		950-1000	Hard	K160	8.0 kg	19.6km	2spls/ctn	16.0kg	
EDM25HK200		950-1000	Hard	K200	16.0 kg	39.2 km	1spl/ctn	16.0kg	
0.300mm		EDM30HP5R	950-1000	Hard	P5R	5.0 kg	8.5 km	4spls/ctn	20.0kg
		EDM30HP10	950-1000	Hard	P10	10.0 kg	17.0 km	2spls/ctn	20.0kg

TECHNICAL SPECIFICATIONS

Wire Diameter Sizes	0.100mm, 0.150mm, 0.200mm, 0.250mm, 0.300mm
Diameter Tolerance	-0.000/-0.002mm
Tensile Strength	Hard wire :950-1000 N/mm ² (96-102 kgf/mm ²) SemiHard wire :480-520 N/mm ² (49-63 kgf/mm ²)
Brass Material Specs	EQUIVALENT TO JIS H3260 C2800W STANDARDS
Material Composition	60%Cu/40%Zn

PLASTIC REEL DIMENSIONS

Spool Type	Spool Size (mm)				
	D1	D2	W1	W2	d
P-3R	130mm	80 mm	110mm	90 mm	20mm
P-5R	160mm	90 mm	114mm	90 mm	20mm
P-10	200mm	90 mm	134mm	110mm	25mm
P-15	250mm	110mm	140mm	110mm	32mm
K125	125mm	80 mm	125mm	100mm	16mm
K160	160mm	100mm	160mm	128mm	22mm
K200	200mm	125mm	200mm	160mm	22mm



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